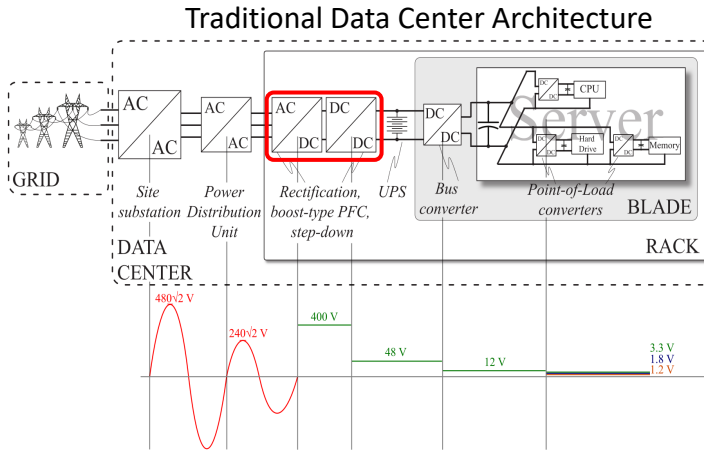


## Motivation and Application

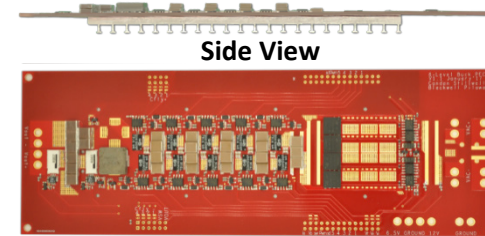


Traditional data center power factor correction (PFC) units boost voltage before rectification and step-down

**Proposed:** A one-stage single-phase ac-dc converter (240 Vac to 48 Vdc) with PFC

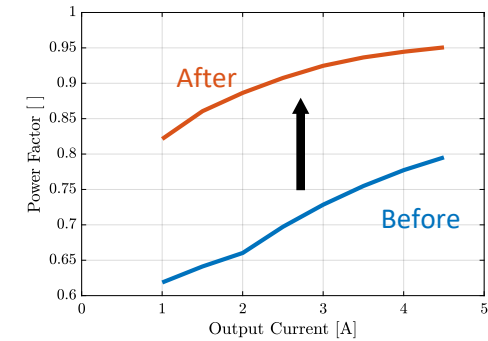
Metrics	Existing	Proposed
Peak Efficiency	94 %	97.8 %
Power Density	0.33 kW/L	7.5 kW/L

## Hardware Prototype



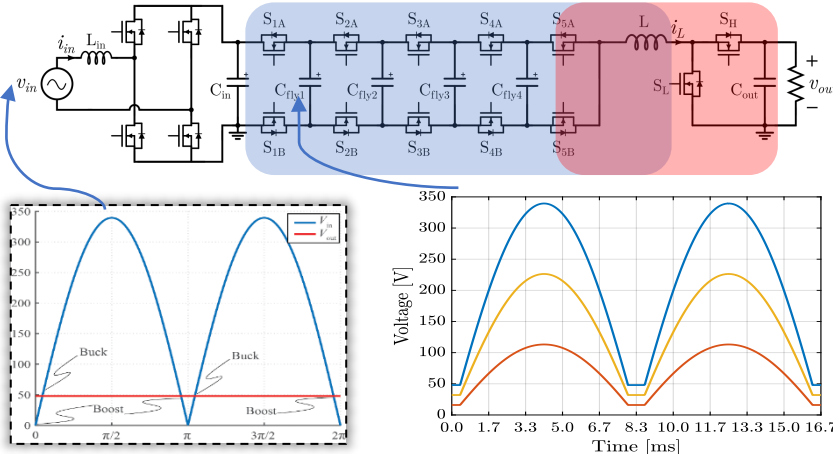
Operating Parameters	
Number of Levels	6
Switching Frequency	40 kHz
Output Current	4.5 A

### Current Compensation to Improve Power Factor



Displacement current from  $C_{in}$  and  $C_{fly}$  leads to a phase shift in the input current, degrading the power factor. Our improved control algorithm compensates for this current to improve power factor [1].

## Challenges and Solutions



Converter will buck or boost depending on point in AC input line cycle

Flying capacitor voltages vary with ac line cycle → unique challenges with capacitor balancing

Buck:  $S_H$  ON,  $S_L$  OFF;  $S_{\{1,2,3,4,5\}A}$  and  $S_{\{1,2,3,4,5\}B}$  modulate

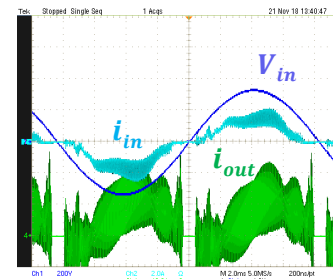
Boost:  $S_{\{1,2,3,4,5\}A}$  ON,  $S_{\{1,2,3,4,5\}B}$  OFF;  $S_L$  and  $S_H$  modulate

Preliminary prototype tests buck functionality, so that the converter is off when  $|V_{in}| < V_{out}$ .

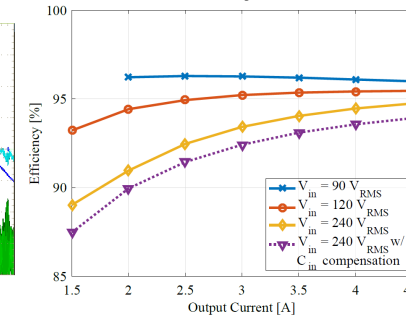
The converter relies on a stiff 48 V at the output (i.e. the UPS)

## Experimental Verification

### Operating Waveforms



### Efficiency Curves



### Performance Specifications

Efficiency	94.8% at 240 Vac, 250 W
Volume (Box)	2.45 in <sup>3</sup>
Power Density	163 W/in <sup>3</sup> (w/o heatsink) 79 W/in <sup>3</sup> (w/ heatsink)

### References:

[1] E. Candan, A. Stillwell, N. Brooks, R. Abramson, J. Strydom, R. C. N. Pilawa-Podgurski, "A 6-level Flying Capacitor Multi-level Converter for Single Phase Buck-type Power Factor Correction," in *Proceedings of 2019 IEEE Applied Power Electronics Conference and Exposition (APEC)*, March 2019.

